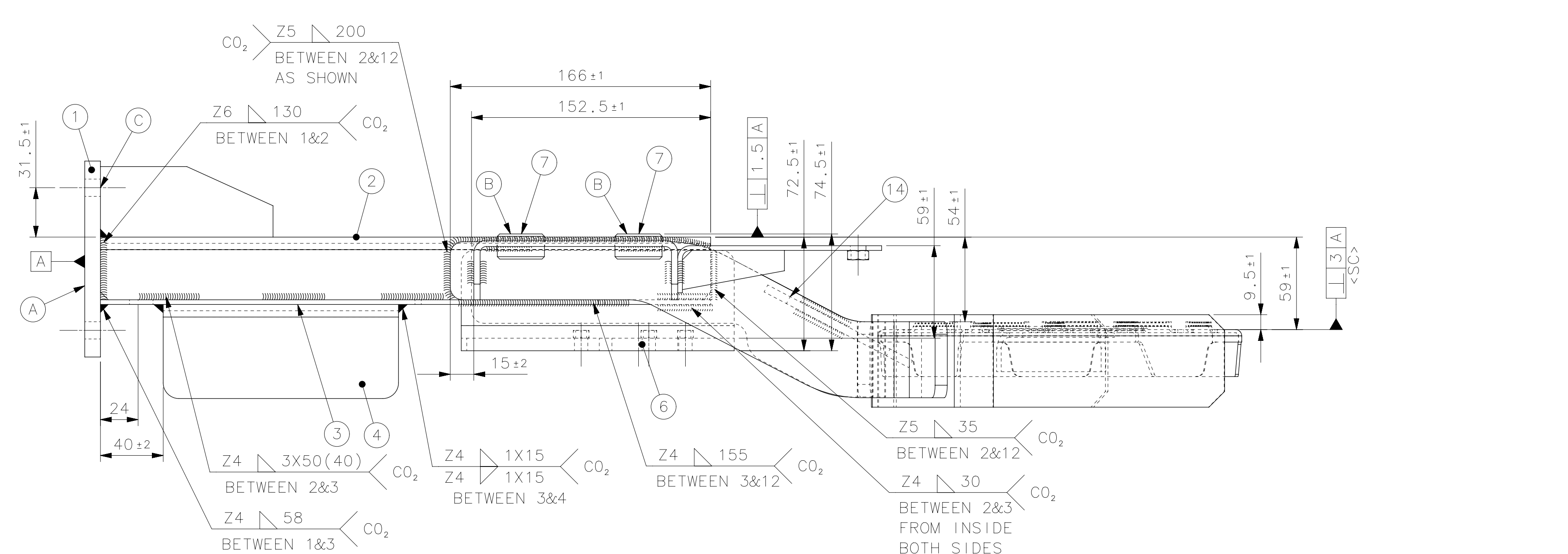
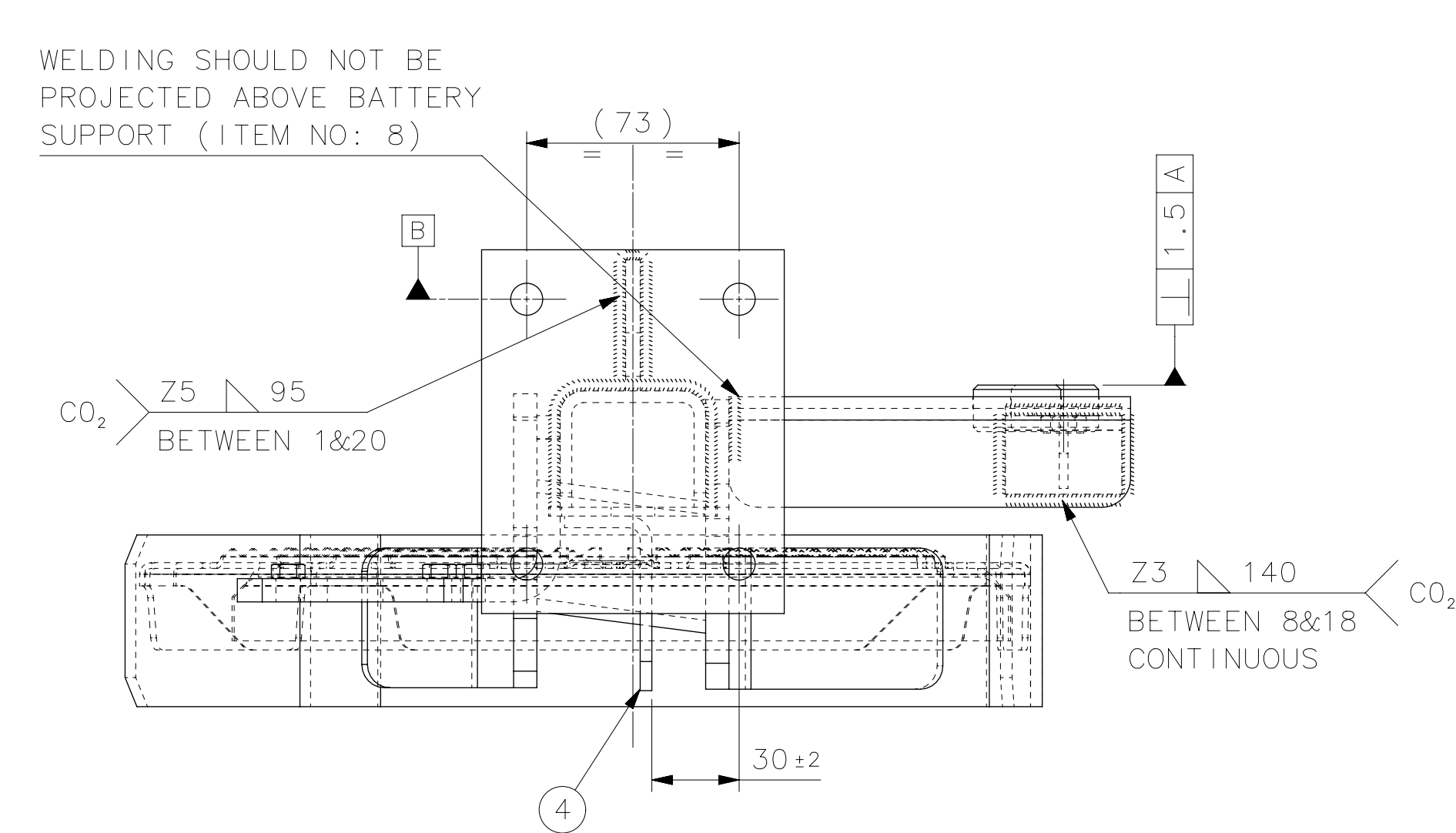
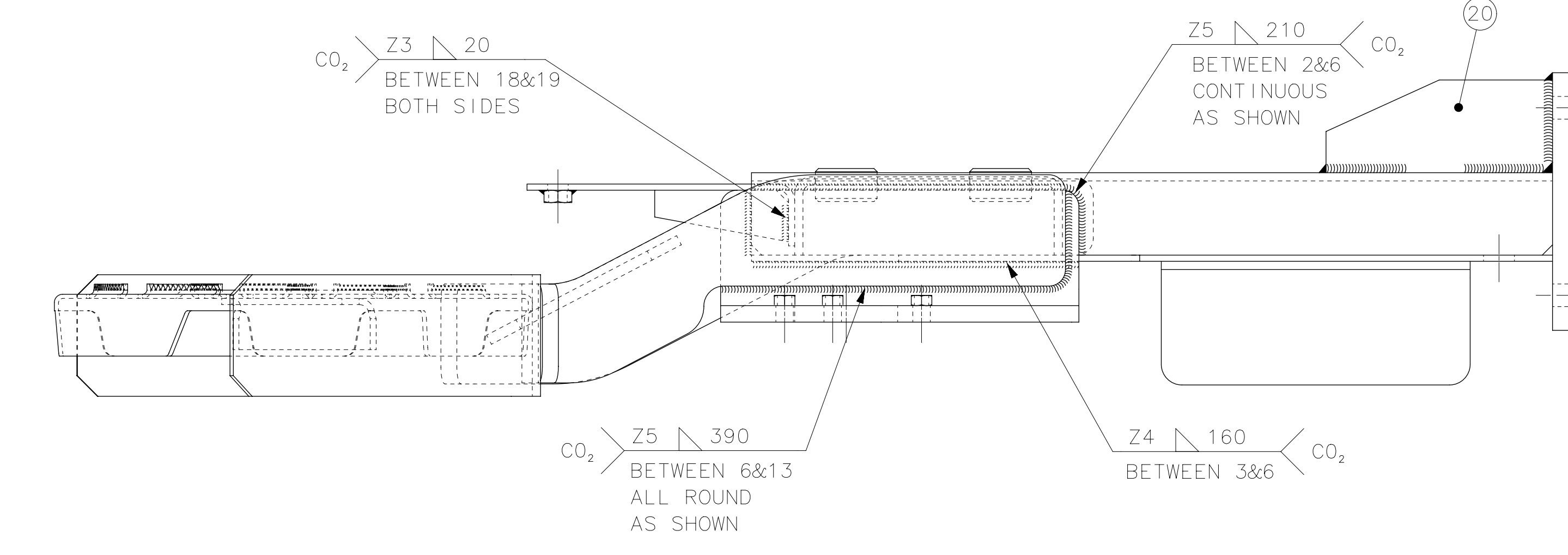
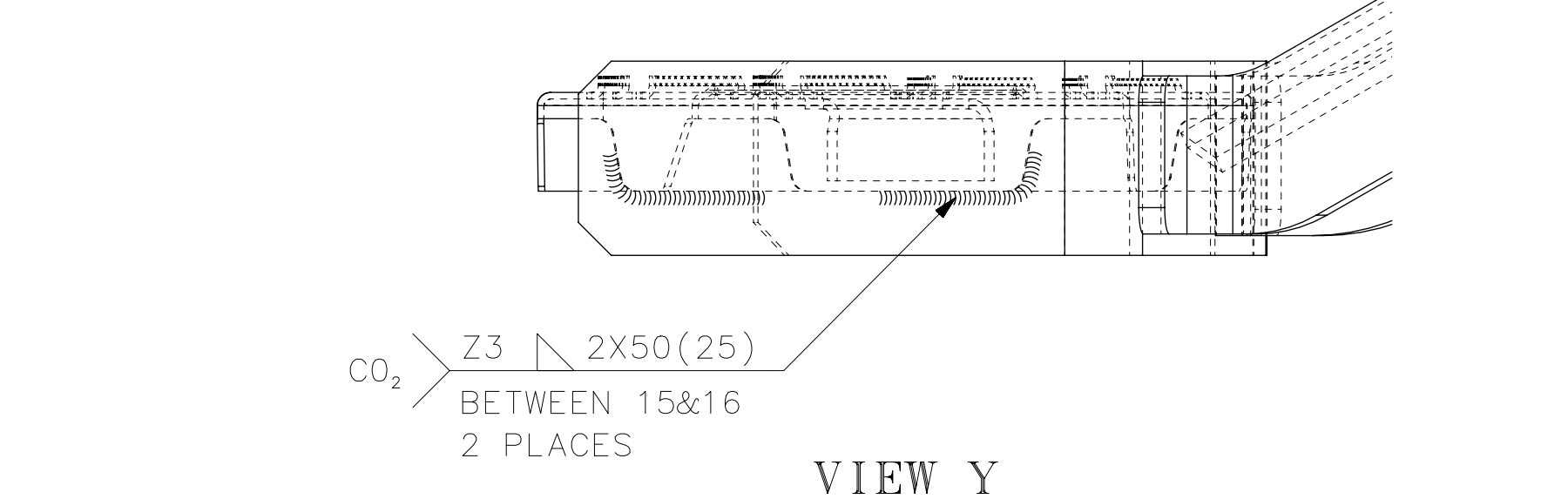
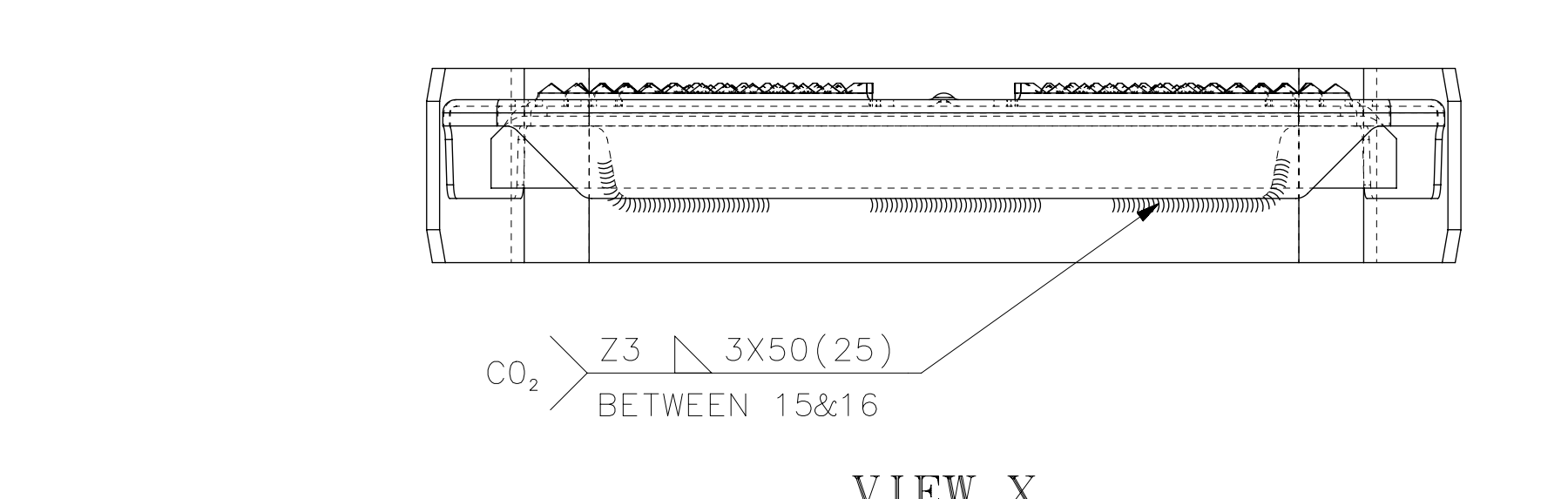
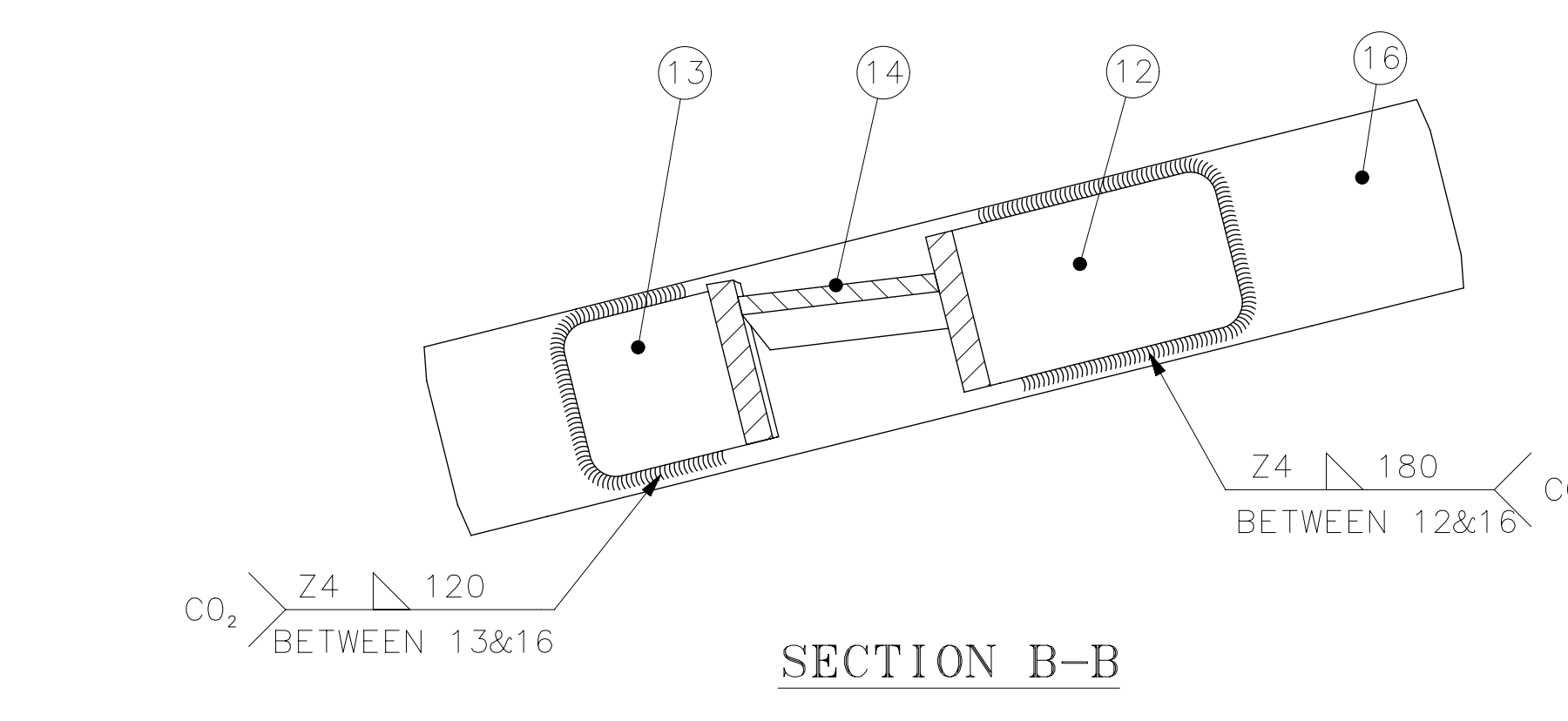
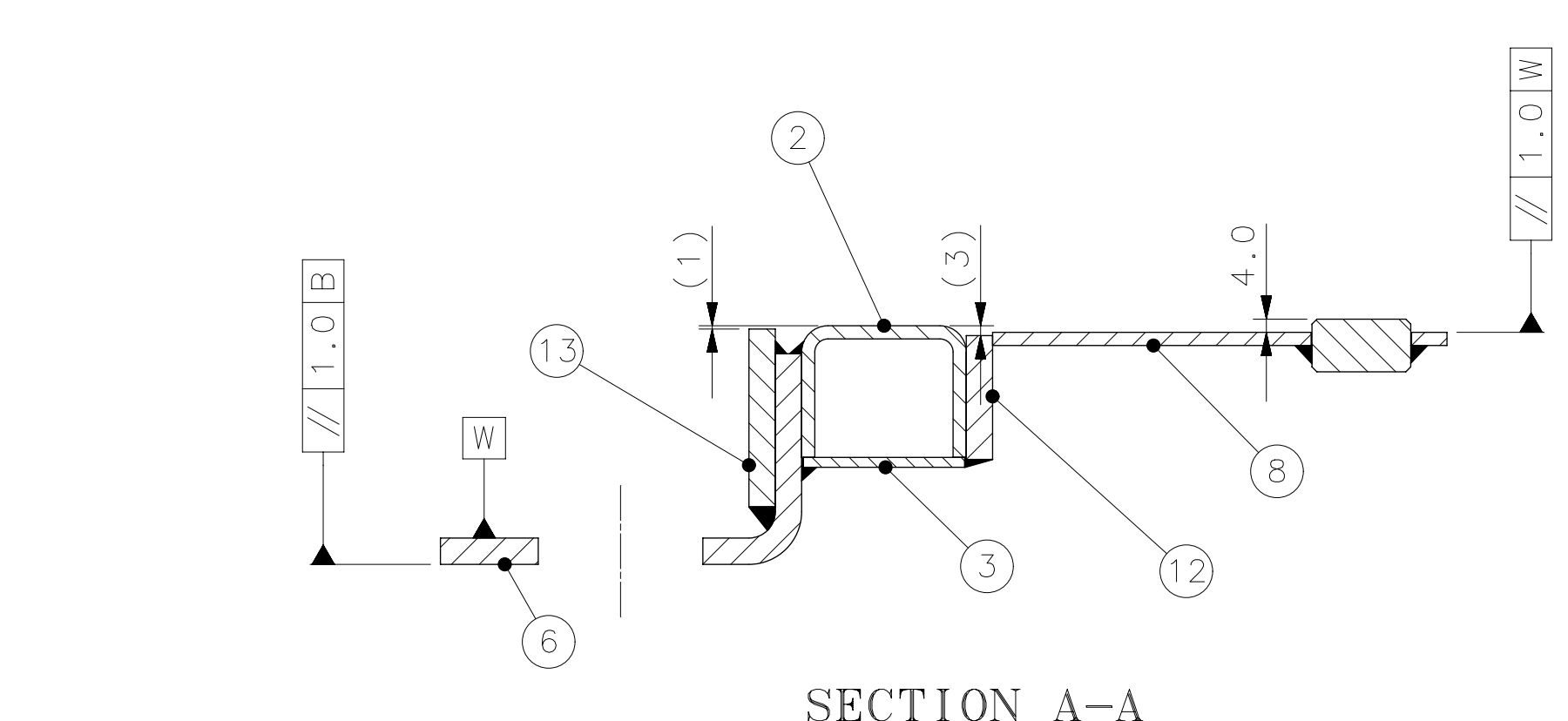
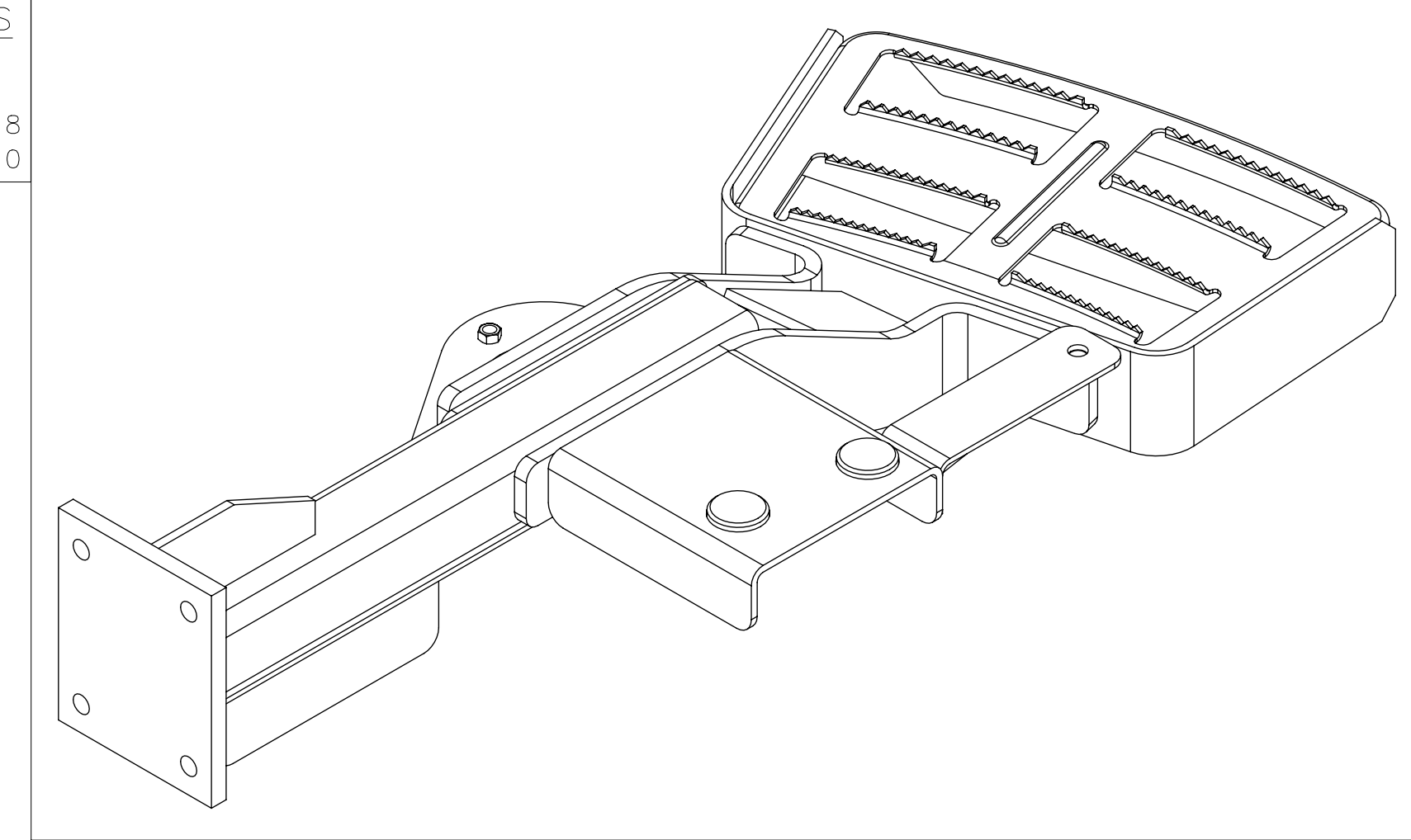




UNSPECIFIED TOLERANCES		
GENERAL TOLERANCE		
UP TO 300		±0.8
ABOVE 300		±1.0



WELDING BETWEEN	WELDING LENGTH (mm)				
	Z6	Z5	Z4	Z3	Z2
1 & 2	130				
1 & 3			58		
1 & 20		95			
2 & 3			335		
2 & 6		210			
2 & 12		235			
2 & 20			200		
3 & 4			100		
3 & 6			160		
3 & 12			155		
5 & 6				30	
6 & 13		390			
7 & 8			120		
8 & 12			330		
8 & 18				140	
11 & 18				16	
12 & 14			70		
12 & 16			180		
13 & 14			70		
13 & 16			120		
14 & 16			120		
15 & 16				350	
15 & 17					120
18 & 19				160	

TOTAL WELD LENGTH = 3894 mm
WELDING AS PER PS - 608

ITEM	PART NO	PART NAME	QTY	MATERIAL	Wt(kg)
01	007530435D1	MTG. PLATE RH FOOT STEP	01	Fe410W, THK 10mm IS:2062, PICKLED	1.0
02	007530436D2	CHANNEL BATTERY MTG SUPPORT	01	St-42, THK 4.0mm PICKLED	1.43
03	007530437D2	COVER PLATE	01	St-42, THK 3.0mm PICKLED	0.50
04	007530438D1	FILTER GUARD	01	HRCS-0, THK 4.0mm IS:1079, PICKLED	0.39
05	STD	HEX NUT M8	03	STD	
06	007530803D1	SWIVEL SUPPORT	01	St-42, THK 8.0mm PICKLED	1.34
07	007530805D1	SUPPORT BUSH	02	EN-3	0.08
08	007530542D2	BATTERY SUPPORT	01	St-42, THK 4.0mm PICKLED	0.79
09	007530804D1	GUSSET	02	St-42, THK 6.0mm PICKLED	0.36
10	007530818D1	SPACER PLATE	01	St-42, THK 8.0mm PICKLED	0.184
11	STD	HEX NUT M10	01	STD	
12	007530874D1	FRONT GUSSET	01	St-42, THK 8.0mm PICKLED	1.06
13	007530873D1	REAR GUSSET	01	St-42, THK 8.0mm PICKLED	1.0
14	007530875D1	MIDDLE GUSSET	01	St-42, THK 5.0mm PICKLED	0.20
15	007530538D1	FOOT PLATE	01	HRCS-0, THK 2.0mm IS:1079, PICKLED	0.36
16	007535187D1	SUPPORT BRACKET	01	HRCS-0, THK 5.0mm IS:1079, PICKLED	1.32
17	007530578D1	ANGLE FOOT PLATE	01	HRCS-0, THK 3.0mm IS:1079, PICKLED	0.21
18	007536162D1	BATTERY LOCKING BCKT	01	HRCS-0, THK 3.0mm IS:1079, PICKLED	0.14
19	007536163D1	BATTERY LOCKING GUSSET	01	HRCS-0, THK 3.0mm IS:1079, PICKLED	0.03
20	008006637D1	FOOT STEP GUSSET	01	St-42, THK 5.0mm PICKLED	0.16

NOTE:-
ASSEMBLY DRAWING UPDATED
REF DRAWING IS E007518104D91.

NOTE:-
FACES A, B AND MOUNTING HOLES ON FACE C SHOULD BE FREE FROM WELD SPATTERS.

SUPPLY CONDITIONS:-	
0A7530770D91	BARE METAL WITH DW36/39 OIL
PART NO.	FINISH

<S> SIGNIFICANT CHARACTERISTICS		>CRITICAL CHARACTERISTICS	
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.		MAHINDRA & MAHINDRA LIMITED	
UNSPECIFIED TOLERANCES AS PER ISO 2768-11:2008		TRACTOR DIVISION	
		KANDIVALI (EAST), MUMBAI-400 101, INDIA.	
		PART NO. 1	
		18083	
		007530770D91	
		FOOT PLATE SUPPORT ASSY RH	
		MATERIAL: 1	
		HEAT TREATMENT: 1	
		DESIGNER: SRK	
		CHECKED: RNM	
		DATE: 06/09/07	
		SCALE: 1:1	
		SHEET 1 OF 1	
		UNIT QTY: 1	
		WEIGHT: 1.0, 30 kg.	
		CHECK DRG WITH LATEST CHANGE NO.	

600000010288	AD		REDRAWN WITH 3D REF.	PG	NVC	RAW	03/09/15
EXAM.	LET	LOC	REVISIONS	DSNR	DRP.	APPR.	DATE